

POINTER PUIVP ACTION SHOTGUN OWNER'S MANUAL

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## TECHNICAL DATA

Caliber :12 gauge / 20 ga	auge			
Operation: Pump Action				
Barrel Length: 24" for SI	ug barrel, 12Gauge and 20Gauge			
Magazine Capacity: 5+1				
Stock & Forearm Group	: 3 Mobile Choke Set (F, M, IC) Black Synthetic			
Recoil Pads: Ventilated I	Rubber (Thick) Pad.			
Accessories: Choke Tul Fiber Opt				
Average Weight:	12Gauge			
		-6611bc		

~6,61 Lbs 20Gauge ~5,95 Lbs

# Painter Slug Pump Action Shotgun Model



## SAFETY FIRST AND FOREVOST

#### FIREARIVS ARE DANCEROLS WEAPONS, WHICH CAN CAUSE SERIOLS INJURY OR DEATH WHEN USING ANY FIREARIV) SAFETY MUST BE YOUR FIRST AND CONSTANT CONCERN.

ALMA'S TREAT YOLR FIREARIVAS IF IT WERE LOADED Use the manual safety button as outlined in this manual. Never move the safety to "FIRE" position until you are ready to f re.

**USE ONLY THE CORRECT AVMUNTION FOR YOUR FIREARVI** Be sure to use only the correct gauge and length ammunition for your Pointer Pump Action Slug Shotgun as stamped on the right side of the barrel.

MAINTAIN YOLR FIREARM Keep the barrel clean and free of obstructions. Clean your f rearm regularly and have it inspected periodically to make sure it is mechanically correct and functioning properly. Worn or damaged parts can be dangerous.

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## Painter Slug Pump Action Shotgun

The Pointer Slug Pump Action Shotgun is a manually operated slide action shotgun capable of feeding and f ring target and hunting loads up to 3 inch.

The picture below shows the main parts of the Pointer Slug Pump Action Shotgun. There might be slight differences and additional features in some models. Please refer to this picture while reading this manual. It will aid in understanding the terminology.

Fig. 1

## Manual Safety Operation

Never depend on any mechanical safety mechanism or device to prevent the dangers of careless handling or pointing a f rearm in an unsafe direction

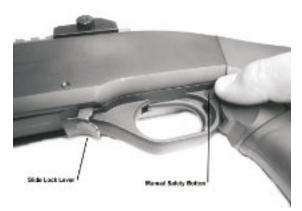


Fig. 2

The manual safety on the Pointer Slug Pump Action Shotgun is a button-type safety located on the rear of the trigger guard. When in proper condition and correctly engaged in the "SAFE" position, the manual safety blocks the trigger and prevents accidental discharge under normal usage.

To minimize the possibility of accidental discharge, it is strongly recommended that the safety always be placed in the "SAFE" position except when the shotgun is intended to be f red.

To engage the manual safety, push the safety button from left to right with your thumb or index f nger until it stops and stays in place in the "SAFE" position. (refer to Fig. 2)

To disengage the manual safety, push the safety button through the trigger guard from right to left with your thumb or index f nger until it stops and stays in place in the "FIRE" position. A red mark will be visible on the safety button to the left of the trigger guard in the "FIRE" position.

#### Ammitian

Pointer Slug Pump Action Shotgun is chambered only for 12 GA shells in 2<sup>3</sup>/<sub>4</sub>" and 3" lengths. Barrels marked for 3" shot shells can be safely used for both 2<sup>3</sup>/<sub>4</sub>" and 3" shot shells.

Chokes are crafted from high grade steel and are certifed for steel shot through modifed choke constrictions.

Use of incorrect or overloaded annunition can result in death or serious injury and damage to your firearmodule to excessive pressure. Even the strongest firearmoan be "blown up" by excessive pressure. Use only factory-loaded annunition of the correct gauge and length for your sholgun as marked on the sholgun's barrel.

Legacy Sports International, Inc. specifically disclaims responsibility for any injury or damage whatsoever occurring in connection with, or as a result of, or in the connection with, the use of faulty, or non-standard, any remanufactured or hand-loaded or reloaded ammunition, or of ammunition other than for which the firearmwas originally chambared.



## **Operating Instructions**

--Opening The Bolt--

1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation--)

2. Unload the gun (refer to --Unloading the Gun--)

3. While resting the butt pad against your thigh, grasp the shotgun forearm f rmly with one hand.

4. With the other hand depress the slide lock lever identif ed in Fig. 2 and pull the forearm rearward until the bolt stops at the rear of the receiver.

## --Checking For And Clearing Bore Obstructions--

The barrel of your shotgun should always be checked for obstructions before assembly, before loading and immediately following any occurrence in the f eld which might result in mud, dirt or other debris entering the bore.



Never attempt to check for or clear a bore obstruction by loading a shot shell into the chamber of the barrel and firing! If there is a bore obstruction this will cause excessive pressures which may result in death or serious injury and clamage to your shotgun

## -- To Check The Barrel For Obstructions--

- 1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation--)
- 2. Unload the shotgun (refer to --Unloading The Gun--)
- 3. Dissemble barrel from receiver (refer to -Disassembly Of Barrel From Receiver--)
- 4. Visually check the bore for obstructions by looking through the barrel from the breech end through the muzzle.



#### --Clearing A Bore Obstruction--

1. Push a shotgun bore cleaning tool through the bore from the breech end until both the obstruction and the end of tool exit the muzzle.

2. If the obstruction cannot be easily cleared, contact an Legacy Sports International, Inc for further instructions

#### -- To Check The Barrel For Obstructions--

1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation--)

2. Unload the shotgun (refer to --Unloading The Gun--)

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## --Clearing A Bore Obstruction--

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#### --Closing The Bolt--

1.Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation--) 2.Hold the shotgun with one hand and grasp the forearm f rmly with the second hand

3. Push the forearm all the way forward (If your shotgun has an optional action spring, forearm will move forward when you release it after pulling rearward)

# If a shot shell is in the receiver loading port or in the barrel chamber and if the forearm is pushed forward dosing the bolt and if manual safety is in the "FIRE" position, the shotgun is now ready to fire! Do not touch the trigger until you are ready to fire!

## --Loading The Shotgun--

1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation--)

2. Open the bolt (refer to --Opening The Bolt--) and visually check to make sure no shell is in the receiver ejection port

3. Close the bolt (refer to --Closing The Bolt--)

4. Referring to Fig. 3, insert desired number of shot shells of the proper gauge and length into the magazine through the loading port by pushing each shell forward fully into the magazine until it is held in place by the shell latch.







## --Feeding A Shell From The Magazine Into The Chamber--

1. Visually check the manual safety button to make sure it is in the "SAFE" position (refer to --Manual Safety Operation--)

2. Press the slide lock lever identif ed in Fig. 2, to release the bolt and pull the forearm to the rear to stage the shell

3. Push the forearm all the way forward to cycle the shell into the chamber (If your shotgun has an optional action spring, forearm will move forward when you release it after pulling rearward)

## --Single Loading The Chamber Without Shells In The Magazine--

1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation--)

2. Open the bolt of the shotgun (refer to --Opening The Bolt--)

3. Drop a shot shell of the proper gauge and length (refer to --Ammunition--) directly into the ejection port, with the crimped end forward.

4. Push the forearm all the way forward (refer to --Closing The Bolt--) closing the bolt and feeding the shell into the chamber (If your shotgun has an optional

action spring, forearm will move forward when you release it after pulling rearward)

## --Firing The Shotgun--

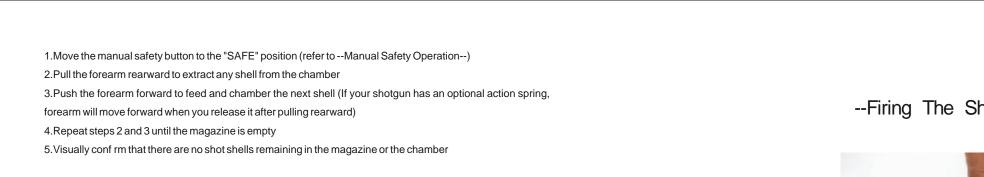
1. With a shot shell in the chamber of the barrel, and keeping the muzzle of the shotgun pointed in a safe direction and your f ngers out of the trigger guard and

away from the trigger, move the manual safety button to the "FIRE" position (refer to --Manual Safety Operation--)

2. Hold the recoil pad snugly to your shoulder and carefully point the muzzle of the shotgun at your intended target

3. Squeeze (pull) the trigger with steadily increasing pressure until the shotgun f res

4. Unless an immediate second shot is intended, immediately remove your f nger from the trigger, move the manual safety button to the "SAFE" position, unload the shotgun



## **Disassembly Instructions**

## --Disassembly Of Barrel From Receiver--

1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation--)

2. Unload the shotgun (refer to -- Unloading The Shotgun--)

3. Close the bolt by moving the forearm forward

4. Unscrew the magazine cap by turning it in a counter clock-wise direction until easily detached (refer to Fig. 4) 5. Remove the barrel by grasping f rmly and pushing forward (in the direction of the muzzle) until the barrel tang is clear of the receiver ring.

## --Firing The Shotgun--





#### --Disassembly Of Bolt From Receiver--

1.Pull forearm to rear to cock hammer.

2.Remove barrel (refer to --Disassembly Of Barrel From Receiver--)

3.Remove forearm by sliding the forearm assembly forward until the bolt assembly clears the receiver.

4. The bolt is exposed and available to lift off the slide assembly. The bolt must be aligned with the bolt retainer pin.

Slide the bolt forward and rearward while lifting up to detach the bolt from the slide (refer Fig. 5)

#### --Disassembly Of Trigger Assembly From Receiver--

CAUTION: The hammer must be in the cocked position prior to removing the trigger assembly from the receiver. This should have been achieved by pulling the forearm to the rear prior to removal of the slide forearm assembly from the receiver. Do not pull the trigger while the trigger assembly is outside of the receiver. 1.Unload the Shotgun (refer to --Unloading The Shotgun--) and disassemble the barrel from the receiver (refer to --Disassembly Of Barrel From Receiver--) 2.Move the manual safety button to the "SAFE" position 3.Pull forearm to rear then forward to make sure the hammer is cocked. 4.With a hammer and punch push the trigger frame pin through the receiver (refer to Fig. 6) until the pin is out far enough to be grasped by hand, and remove the pin from the receiver

5.Pull the trigger assembly slightly forward and then straight out from the receiver





### --Removal Of Magazine Blocker--

1.Unscrew the magazine cap by turning it in a counter clock-wise direction until easily detached (refer to Fig. 4)

2. Pull the magazine blocker completely out of the hole in the end of the magazine tube (refer to Fig. 7)

3. Screw the magazine cap onto the end of the magazine tube until tight

Any f rearm requires regular cleaning and periodic maintenance. To assure safe and reliable functioning of your Pointer Slug Pump Action Shotgun, it is very important that you clean it immediately after each use, and periodically during extended storage periods, to remove powder residue, dirt, dust and excess lubricant, and prevent rust. During cleaning, inspect components to determine whether they are in proper working order.

To properly clean your shotgun,

-It must f rst be disassembled (refer to --Disassembly Instructions--)

-The parts and components must be cleaned as discussed below

-Then reassembled (refer to --Assembly Instructions--)



Fig. 6



Fig. 7 Cleaning Your Shotgun

## --Cleaning The Bore--

1.Apply gun cleaning solvent to a bore cleaning brush of the proper size attached to the cleaning rod. 2.Push the brush all the way through the barrel bore several times from the chamber end.

3.Insert the brush into the muzzle of the barrel only far enough to encounter the threads for the choke tube, and twist it several times.

4. With a clean patch inserted in the tip attached to the cleaning rod, push the rod all the way through the barrel bore from the chamber end until the cloth emerges from the muzzle. Remove the dirty patch and withdraw the rod.

5.Repeat step 4 as many times as needed until the patch is clean as it emerges from the muzzle.
6.Using a clean patch or lint-free cloth wrapped around the tip of your f nger or similarly shaped object, remove all solvent from the muzzle and from the choke tube threads inside the barrel bore
7.Insert a patch saturated with gun lubricant into the cleaning rod tip and push it through the bore from the

chamber end. Remove the patch and withdraw the rod.

8.Insert a dry, clean patch into the cleaning rod tip and push it through the bore from the chamber end, to remove excess lubricant. Remove the patch and withdraw the rod.

9. Using a clean patch or lint-free cloth wrapped around the tip of your f nger or similarly shaped object, apply a light coat of gun lubricant to the choke tube threads and muzzle of the barrel bore.

Applysolvents and lubricants properly and sparingly. Do not spray or applysolvents or lubricants directly on animinition. Solvents and lubricants may affect the propellant, causing it not to ignite. This situation may result in damage to the shotgun, serious injury to the shooter and bystandars.



Excessive chamber of any firearminary create excessive chamber pressures or a partial bore dostruction, resulting in possible chamage to the firearmand serious injury to the shooter and bystanders upon firing BE SURE ALL EXCESS LUBRICANT HAS BEEN REIVOVED.

#### --Cleaning The Outside Of The Barrel--

1. Using a patch or clean cloth saturated with cleaning solvent, wipe down all accessible surfaces of the barrel, rib and barrel ring. (A clean tooth brush may be handy for cleaning the corners and recesses of the rib and barrel ring)

2. With a clean, dry, lint-free cloth, remove all cleaning solvent.

3.Using a patch or clean cloth, apply a light coat of gun lubricant to the outside surfaces of the barrel, rib and barrel ring, being careful to remove any excess lubricant.

#### --Cleaning The Choke Tubes / Muzzle Breaks--

1. Apply gun cleaning solvent to a bore cleaning brush of the proper size attached to the cleaning rod.

2.Push the brush all the way through the choke tube several times.

3. With a clean patch inserted in the tip attached to the cleaning rod, push the rod all the way through the choke tube until the patch emerges from the other end. Remove the dirty patch and withdraw the rod.

4.Repeat step 3 as many times as needed until the patch is clean as it emerges from the choke tube.

5.Insert a patch saturated with gun lubricant into the cleaning rod tip and push it through the choke tube. Remove the patch and withdraw the rod.

6.Insert a dry, clean patch into the cleaning rod tip and push it through the choke tube to remove excess lubricant. Remove the patch and withdraw the rod.

7. Using a patch or clean cloth saturated with cleaning solvent, wipe down the outside surfaces of the choke tube. (A clean tooth brush may be handy for cleaning the threads.) 8. With a clean, dry lint-free cloth, remove all cleaning solvent.

9.Using a patch or clean cloth, apply a light coat of gun lubricant to the outside surfaces of the choke tube, being careful to remove any excess lubricant.

#### --Cleaning The Receiver--

1.Using a small lint-free cloth, clean the inside and outside of the receiver with gun-cleaning solvent and dry thoroughly with a clean cloth. 2.With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the receiver.

#### --Cleaning The Bolt--

1.Using a small lint-free cloth, clean the inside and outside of the bolt assembly with gun-cleaning solvent; and dry thoroughly with a clean cloth. (A clean toothbrush may be handy for cleaning the recesses of the bolt)

2.With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the bolt.

#### --Cleaning The Slide And Forearm Assembly--

1.Using a small lint-free cloth, clean the inside and outside of the slide and forearm assembly with gun-cleaning solvent; and dry thoroughly with a clean cloth. (A clean toothbrush may be handy for cleaning the recesses of the slide and forearm assembly)

2. With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the slide and forearm assembly.

#### --Cleaning The Magazine--

1.Using a lint-free cloth, clean the outside of the magazine tube with gun-cleaning solvent; and dry thoroughly with a clean cloth. 2.With a clean cloth or patch, apply a light coat of gun lubricant to outside surface of the magazine tube.

#### --Cleaning The Trigger Assembly--

CAUTION: The hammer must be in the cocked position prior to removing the trigger assembly from the receiver. This should have been achieved by pulling the forearm to the rear prior to removal of the slide forearm assembly from the receiver. Do not pull the trigger while the trigger assembly is outside of the receiver.

1.Using a small lint-free cloth, clean the outside of the trigger assembly and with a clean tooth brush, brush the top surface of the trigger assembly mechanism with gun-cleaning solvent. **2.** Dry all exposed parts and surfaces thoroughly with a clean cloth.

#### --Cleaning The Forearm and Butt Stock--

Usually, wiping the forearm and butt stock with a clean, dry cloth or a silicon cloth is all that is necessary.

If you have been hunting or shooting in wet weather, allow the butt stock and forearm to dry thoroughly before storage.

#### --Rust Prevention And Removal--

During normal maintenance, after a thorough cleaning, allow 2-3 hours at room temperature for all metal parts to dry completely. Then apply a liberal amount of high grade Gun Oil to all metal parts, wiping off any excess with a clean cloth. If rusting does occur it may only be surface rust due to excess moisture. You may be able to remove it by using a plastic bristle gun cleaning brush and gun cleaning solvent.

#### **Assembly Instructions**

#### --Assembly Of Trigger Assembly To Receiver--

- 1. Push the trigger assembly into the receiver until the trigger assembly is f ush with the bottom of the receiver.
- 2. Push the trigger assembly rearward to seat the trigger assembly against the receiver, aligning the trigger pin hole in the trigger assembly with the corresponding trigger pin hole in the receiver.
- 3. Press the trigger frame pin into the receiver until f ush with the side of the receiver.

#### --Assembly Of Bolt To Receiver--

1.Assemble the bolt assembly onto the slide and forearm assembly.

2.Place the tube of the slide and forearm assembly over the magazine tube and move the slide toward the receiver, aligning the bolt with the receiver as the bolt enters the receiver opening.

3. Slide the bolt into the receiver.

#### --Assembly Of Barrel To Receiver--

1. Visually examine the barrel to make sure there is no shot shell in the chamber or obstruction in the bore, and all surfaces are free of dirt and excess oil. 2. Move the forearm forward until the bolt protrudes slightly from the front of the receiver, (refer to Fig. 8)

3.Grasp the receiver and buttstock assembly with one hand, while grasping the barrel with your other hand.

4. Align the barrel shank on chamber end of the barrel with the bolt (refer to Fig. 9) and the barrel support ring with the magazine tube.

5. The bolt must be in the forward position on the slide to allow the locking block to retract.

6.Insert the barrel shank into the receiver until the barrel stops against the receiver.7.With the barrel fully seated, place the magazine cap on the magazine tube and turn clockwise until seated.

## --Assembly Of Magazine Blocker To Magazine Tube--

1.Unscrew the magazine cap by turning it in a counter clock-wise direction until easily detached (refer to Fig. 4) 2.Push the magazine blocker completely into the hole in the end of the magazine tube (refer to Fig. 7) 3.Screw the magazine cap onto the end of the magazine tube until tight.

## **Storing Your Shotgun**

Your Pointer Slug Pump Action Shotgun may be stored fully assembled or in "take down" condition.

If storing your shotgun fully assembled, release the pressure on the hammer spring as follows:

1.Make certain the shotgun is not loaded by following unloading procedures (refer to --Unloading The Shotgun--)

2.Close the bolt (refer to -Closing The Bolt--)

3. Pointing the muzzle of the shotgun in a safe direction, pull the trigger.

Do not store your shotgun in a leather case, scabbard or foam lined gun case. Leather and foam can attract moisture and cause rusting.

For your safety and the safety of others, store your shotgun with a lock or other safety device properly installed, and store your ammunition in a separate, locked room.



Fig. 8



Fig. 9



#### **Parts List**

1-Magazine Cap 2-Barrel 3-Front sight 4-Screw, front sight retaining 5-Pin, bolt retaining 6-Forearm 7-Slide arm 8-Magazine cap detent 9-Magazine cap detent retainer 10-Spring, magazine cap detent 11-Bolt body 12-Pin, f ring pin retaining 13-Firing pin 14-Spring, f ring pin 15-Pin, extractor retaining 16-Extractor 17-Plunger, extractor 18-Spring, extractor 19-Locking block 20-Pin, trigger frame

21-"D"ring, trigger frame pin 22-Tube, trigger frame pin 23-Lifter 24-Lifter dog 25-Pin, lifter dog 26-Cap, lifter dog spring 27-Spring, lifter dog 28-Slide lock lever 29-Spring, slide lock lever 30-Pin, lifter dog spring guide 31-Pin, lifter pivot 32-Hammer 33-Cap, hammer spring 34-Spring, hammer 35-Pin, trigger pivot 36-Trigger

37-Spring, trigger 38-Sear 39-Pin, trigger stop 40-Spring, sear 41-Safety 42-Detent, safety 43-Spring, safety detent 44-Pin, safety spring retaining 45-Magazine tube 46-Spring, magazine 47-Magazine spring retainer 48-Magazinespring follower 49-Feed latch 50-Spring, latch (2) 51-Pin, latch pivot (2) 52-Screws, Picatinny rail (4) 53-Shell stop 55-Trigger guard housing 56-Bolt, stock 57-Washer, f at stock bolt

58-Washer, lock stock bolt 59-Stock 60-Recoil pad 61-Screw, recoil pad (2) 62-Magazine blocker 63-Pistol grip sleeve 64-Picatinny rail 65-Choke tube 66-Rear sight assembly 67-Pin, sear (2) 68-Lifter latch 69-Lifter latch connector 70-Hammer spring cup 71-Pin, lifter stop 72-Clip, lifter pivot pin

