Disassembly/Reassembly Instructions
All Pump Models

Notice: Never handle, or work on a firearm unless you are absolutely certain that it is unloaded!

1. Locate and depress slide release button at the front, left of the trigger guard.

2. Pull slide back approximately half-way, releasing bolt.

3. Loosen, and then remove, the magazine tube cap.

4. Pull barrel up, and away from receiver and magazine tube.
5 Remove barrel and set aside.

6 Push slide forward along magazine tube and remove slide and bolt assembly.

7 Remove bolt by lifting up on rear of bolt and pushing forward. Then lift bolt up and off of slide assembly.

**NOTE:** The front of the bolt has a socket that MUST fit over a detent in the slide rail assembly. This fit is CRITICAL in reassembly of the bolt and slide assembly. See Step 8.

8 To reinstall bolt, tip front of bolt downward and slide back onto slide rails, making certain bolt socket engages slide rail detent.

Correct bolt reassembly. Incorrect bolt reassembly.

Continue reassembling shotgun by following Steps 1 through 6 in reverse order.