DISASSEMBLY/REASSEMBLY INSTRUCTIONS
ALL SEMI-AUTO MODELS

NOTICE: NEVER handle, or work on a firearm unless you are ABSOLUTELY CERTAIN that it is UNLOADED!

1. After making sure the firearm is unloaded, close the bolt by pushing the closer button found on the bottom of the receiver, on the loading gate.

2. Unthread and remove the magazine tube cap.

3. Remove the forend by pulling it forward, off the magazine tube.

4. Pull barrel up, and away from receiver and magazine tube.
5. Remove rubber “O” ring.

6. Remove charging handle while holding bolt from springing forward.

7. Remove the action bar and bolt assembly by allowing it to slide forward over the magazine tube.

8. To reinstall bolt, tip front of bolt downward and slide back onto action arm, making certain bolt socket engages detent.

Correct bolt reassembly.

Incorrect bolt reassembly.

Continue reassembling shotgun by following Steps 1 through 7 in reverse order.